Application No.: Not Yet Assigned Docket No.: 12810-00088-US

AMENDMENTS TO THE CLAIMS

We claim:

- 1. (Currently Amended) A process for removing high boilers from crude caprolactam which comprises high boilers[,] and caprolactam and in some cases low boilers, and which has been obtained by
 - a) reacting 6-aminocapronitrile with water to give a reaction mixture,
 - b) removing ammonia and unconverted water from the reaction mixture to obtain crude caprolactam, and

which comprises

- c) feeding the crude caprolactam to a distillation apparatus to obtain a first substream via the top containing caprolactam as a product and a second substream via the bottom[,] by setting the pressure in the distillation in such a way that the bottom temperature does not go below 170°C, and adjusting the second substream in such a way that the caprolactam content of the second substream is not less than 75% by weight, based on the entire second substream.
- 2. (Original) A process as claimed in claim 1, wherein step a) is carried out in the presence of a liquid diluent.
- 3. (Original) A process as claimed in claim 2, wherein the liquid diluent is removed in stepb).
- 4. (Currently Amended) A process as claimed in any of claims 1 to 3 claim 1, wherein the removal of unconverted water is carried out in step b) by transferring the reaction mixture into conditions such that the reaction mixture forms a high-water and a low-water liquid

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phase, of which the high-water phase is removed.

(Currently Amended) A process as claimed in any of claims 1 to 4claim 1, wherein the crude caprolactam further comprises low boilers, which are removed between steps b) and c).

- 6. (Currently Amended) A process as claimed in any of claims 1 to 4claim 1, wherein the crude caprolactam further comprises low boilers which are removed after step c).
- 7. (Currently Amended) A process as claimed in claim 5-or-6, wherein the low boiler removed is 6-aminocapronitrile.
- 8. (Currently Amended) A process as claimed in any of claims 1 to 7claim 1, wherein the second substream from step c) is partly or fully recycled to step a).
- 9. (New) A process as claimed in claim 6, wherein the low boiler removed is 6-amino-capronitrile.
- 10. (New) A process as claimed in claim 4, wherein the second substream from step c) is partly or fully recycled to step a).
- 11. (New) A process as claimed in claim 1, wherein the setting of the pressure in the distillation does not allow the bottom temperature to go below 185°C.
- 12. (New) A process as claimed in claim 1, wherein the setting of the pressure in the distillation does not allow the bottom temperature to go above 250°C.